

# **SINGER**

## **600W21**

MACHINE NO. 600W21

REVISED

3-2-59

MACHINE NO. 600W 21

\*272101 Arm  
272102 " Cover (back)  
200053X " " " Screw (2)  
204235 " Position Pin (2)  
200004E " Screw (3)  
202005 " " Washer (3)  
\*276003 " Shaft  
272147 " " 276003 with 200333C, 200378C, 272143, 272145, 276021  
and 276023  
272142 " " Ball Bearing (back) (double shielded bearing)  
272143 " " " " (front) (double shielded bearing)  
270926 " " Connection Belt (reinforced neoprene)  
271127 " " " " Pulley with 200363AL, 350492C  
and two 214206  
350492C " " " " Pulley Position Screw  
200363AL " " " " " Set Screw  
214206 " " " " " Spring Flange  
\*270008 Bed  
270009 " Slide  
272231 Face Plate  
350503X " " Screw (7)  
272202 " " Tension Guard (161-2555)  
200583X " " " " Screw (2)  
272106 Feed Bar  
272107 " " Hinge Pin  
272112 " " " " Lubricating Felt  
200394C " " " " Set Screw  
272108 " " " " Thrust Washer (2)  
272109 " " Lifting Crank with 200040E  
200040E " " " " Pinch Screw

272110	Feed Bar Lifting Link
200169C	" " " " Cap Screw (2)
272115	" " " " Oiling Wick
272111	" " " " " " Clamp
149057	" Dog, 21 teeth (22 teeth to the inch), for 147150XC
208AL	" " Screw (2)
270013	" Driving Connection
270014	" " " 270013 with 270016
272113	" " " Crank with 200040E
200040E	" " " " Pinch Screw
200545C	" " " Hinge Screw
201522E	" " " " " Nut
270016	" " " Needle Bearing
270017	" " Eccentric
272204	" " " Adjusting Disc (162-2564)
270137	" " " " " Spring
272205	" " " " " " Collar with 201220ALX (161-2560)
201220ALX	" " " Adjusting Disc Spring Collar Set Screw
240231	" " " Friction Gib
350578XC	" " " " " Adjusting Screw
350562XC	" " " " " " " Set Screw
270944	" " Flange with 200333C, 200346C, two each 350562XC and 350578XC
200333C	" " " Position Screw
200346C	" " " Set Screw
272116	" " Rock Shaft with two each 200394C and 270942
270941	" " " " Center (2)
201254C	" " " " " Set Screw (2)

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270942	Feed Driving Rock Shaft Insert (nylon)
270013	" Lifting Connection
270014	" " " 270013 with 270016
200545C	" " " Hinge Screw
201522E	" " " " " Nut
270016	" " " Needle Bearing
272117	" " Eccentric with 200382ALX and 201220ALX
201220ALX	" " " Position Screw
200382ALX	" " " Set Screw
272118	" " Rock Shaft with two 270942
270941	" " " " Center (2)
201254C	" " " " " Set Screw (2)
270942	" " " " Insert (nylon)
270140	" Regulating Stud
240245	" " " Retaining Spring
270026	" " " Spring
276014	<del>Knee</del> Lifter Lifting Link
200293AL	" " " " Hinge Screw
276015	" " " Rod with 202302
202302	" " " " Cotter Pin
276016	" " " " Spring
227227	" " " " " Collar with 200113F
200113F	" " " " " " Set Screw
272119	" " Rock Frame
200679F	" " " " Hinge Screw (back)
200272C	" " " " " " (front)
272226	Machine Pulley (aluminum alloy casting) for "V" belt, (outside diam. of belt groove 2.9 in.) (rim diam. 4 in.) with 350540C and 350541C

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272227	Machine Pulley	272226	with	272142	
350540C	"	"		Position Screw	
350541C	"	"		Set Screw	
270050	Needle Bar	with	350445F		
270124	"	"		Bushing (lower)	
270261	"	"	"	(upper)	
350550AL	"	"	"	"	Set Screw
*276018	"	"		Connecting Link	
276019	"	"	"	"	276018 with 270266
270055	"	"	"	"	Guide Block
200054E	"	"	"	"	" Screw (2)
272206	"	"	"	"	Hinge Stud with 270161 (161-2490)
276021	"	"	"	"	" Oiling Felt
272145	"	"	"	"	" " " " Flange
272120	"	"	"	"	" " " " Oil
					Leader Tube
200374AL	"	"	"	"	Hinge Stud Set Screw
270266	"	"	"	"	Needle Bearing
270305	"	"	"	"	Thrust Washer
270057	"	"	"	"	Stud with 202277 and 350622ALX
202277	"	"	"	"	Oil Packing (wick)
350622ALX	"	"	"	"	Pinch Screw
*276023	"	"		Crank with two	200374 AL
200333C	"	"	"	Position Screw	
200378C	"	"	"	"	Check Screw
270058	"	"		Oiling Felt	
350445F	"			Set Screw	
272121	Presser Bar	with	176X		
276025	"	"		Ball, 7/32 in. diam.	

276026	Presser Bar Bushing
276027	" " Lifter
350442C	" " " Hinge Screw
276028	" " Lifting Releasing Lever Bracket
272122	" " Position Guide with 350411C
350411C	" " " " Pinch Screw
272123	" " Spring
350538C	" "" " Screw (pressure regulating)
350499XC	" " " " Stud
62527	" Foot Hinge Pin
161065	" " Plate
62926	" " Shamk
161160	" " Spring
161066	Presser Foot (spring hinged) complete, Nos. 62527, 62926,
176X	" " Screw 161065 and 161160
272207	Pre-Tension Bracket with 200397X
200366X	" " Screw
210993	" Sleeve
272208	" Spring
272209	" Stud
210958	" " Collar
200397X	" " " Set Screw
272210	Pre-Tension Bracket complete, Nos. 210958, 210993, 272207 to 272209
272211	Rotary Take-up (163-2288)
272212	" " Counter Balance Rivet (161-2554)
272213	" " Guard (163-1787)
272214	" " " Cover (161-2520)
200263XC	" " " " Hinge Screw

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67425	Rotary Take-up Guard Cover Hinge Screw Spring Washer
230743C	" " " " " " Thrust Washer
272215	" " " " Spring Catch (161-2610)
350503X	" " " " " " Screw
201537E	" " " " " " " Nut
272128	" " " " Window
200161X	" " " " " Screw
200049X	" " " Screw (long)
201387X	" " " " (short)
272216	" " " Thread Shield (161-2544)
272217	" " Mounting Disc (161-2542) with three 272212
270161	" " " " Position Pin
200577AL	" " Screw (2)
272136	Rotating Hook with 143301, 270878 and two 1253AL
272137	" " 272136 with 270874F and four 1053E
272138	" " 272137 with 270872, 272132 and three 1367E
272139	" " 272138 with 270939
272152	" " Bobbin
270937	" " " Case
270938	" " " " 270937 with 591F, 1380E and 40394
40393	" " " " Hinge Nos. 2974, 40392 and 12532C
270872	" " " " Holder (chromium plated)
272131	" " " " " Position Bracket
200077D	" " " " " " " Screw
40392	" " " " Latch
12532C	" " " " " Lever
2974	" " " " " Fulcrum Pin
2975	" " " " " Spring
592E	" " " " " Stop Screw



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40394	Rotating Heck Bobbin Case Tension Spring
591F	" " " " " " Regulating Screw
138CE	" " " " " " Screw
270939	Rotating Heck Bobbin Case complete, Nos. 592E, 2975, 4C393 and 270938
270873	" " " " 270939 with 270872
276044	" " Driving Shaft
272144	" " " " Ball Bearing (double shielded Bearing)
276045	" " " " Bushing with 276046
276046	" " " " Oil Packing (wick)
200346C	" " " " Set Screw
270169	" " " " Connection Belt Pulley with 214206 and two 200070C
200070C	" " " " Connection Belt Pulley Set Screw
214206	" " " " " " " " Spring Flange
276047	" " " " Gear (internal teeth) with 200382ALX and 20122CALX
20122CALX	" " " " Gear Position Screw
200382ALX	" " " " " Set Screw
270036	" " " " Oil Lead Wire
270879	" " Oil Guard
270038	" " " Reservoir Cover
272155	" " " " Gasket
200041X	" " " " Screw (6)
272154	" " " " Washer (fibre) (6)
270878	" " " Retaining Washer (felt)
143301	" " " Wick (felt)
272132	" " Section
1367E	" " " Screw

1253AL Rotating Hook Set Screw

276059	"	"	Shaft
272228	"	"	" Bushing
270880	"	"	" " Oil Packing (wick)
200346C	"	"	" " Set Screw
270164	"	"	" End Bearing
201215D	"	"	" " " Screw
202423	"	"	" Oil Filter Wick
276061	"	"	" " " " Holder
276062	Rotating Hook Shaft Oil Filter complete, Nos. 202423 and 276061		
350498E	"	"	" " Regulating Screw
270044	"	"	" Thrust Washer
272229	Rotating Hook Shaft Bushing complete, Nos. 270044, 270164, 272228 / 270880, 276059, 276062, 350498E, and two 201215D		
270874F	"	"	Thread Guard
1053E	"	"	" " Screw
272135	Tension Releaser (adjustable)		
200132E	"	"	Screw
272218	"	Releasing Disc (161-2542)	
270086	"	"	Pin
272219	"	Spring (161-2515)	
50304F	"	Stud	
52098	"	"	50304F with 1560C
50305C	"	"	Set Screw
1560C	"	Thumb Nut	
272220	"	Washer (161-2321)	
272221	"	Wheel (rotary) (163-2483)	
202079	"	"	Washer (felt)

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272222 Tension (rotary) complete, Nos. 52083, 52098, 270086, 272218  
to 272221, 272225 and two 202079

272230 " " Threading Guide

350503X " " " " Screw

272223 Thread Cutter (on Face Plate) (161-2434)

200583X " " " " " Screw

272224 " " (on Rotary Take-up Guard) (161-1859)

200904X " " " " " " Screw

276051 " Guide

270077 " " (on Needle Bar Bushing)

350503X " " Screw

276057 " Pull-off

200145E " " Screw (2)

272225 " Take-up Spring (161-2516)

53083 " " " Regulator with 50305C

453XC " " " " Set Screw

147150XC Throat Plate, 50 needle hole, for 149057

691X " " Screw (2)

ACCESSORIES

25878 Cloth Guide  
5019X " " Thumb Screw  
272152 Rotating Hook Bobbin (2)  
270155 " " Oil Reservoir Oil Gauge  
228476 Screw Driver (Bobbin Case)  
88 x 9Y Needles, with Supplementary Shoulder, six, size #16  
228478 Drip Pan with four 3/4 in. wire nails  
12361 Machine Hinge connection (2)  
41400 " Rest Pin (wood)  
228493 Oiler 120342 with Oil  
259477 Screw Driver (5 in. long)  
240566 Wrench (1/16" hex)  
259462 Bobbin Winder complete  
228710 Knee Lifter Rock Lever complete